CHROLITE YL-255

CHROLITE YL-255 is a yellow iridescent chromate conversion coating on chloride zinc coating. It also produces excellent results on cyanide zinc plated components. CHROLITE YL-255 does not require the use of Nitric acid and the thick chromate layers provides high corrosion resistance.

OPERATING CONDITIONS

<table>
<thead>
<tr>
<th>CHROLITE YL-255</th>
<th>20 ml/ ltr</th>
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</thead>
<tbody>
<tr>
<td>Temperature</td>
<td>Room</td>
</tr>
<tr>
<td>Time</td>
<td>As Required</td>
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</tbody>
</table>

BATH MAKE UP:

Fill the tank 2/3 full of water and add the calculated amount of CHROLITE YL-255 and stir to mix uniformly. Make up the level and stir to mix.

OPERATION:

After thorough rinsing zinc coated components are immersed in CHROLITE YL-255 bath and is agitated thoroughly to wet the entire surface. Immersion time depends upon agitation, concentration and life of the solution. After chromating the components are rinsed thoroughly and dried.

DRYING:

A cold air centrifugal drying is recommended. Warm air or hot water drying of the coating will produce maximum hardness.

EQUIPMENT:

Tanks made of poly propylene or PVC can be used.

NOTE:

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