CHROLITE MZ – 10

BRIGHT DIP FOR ZINC DIECASTING COMPONENTS

CHROLITE MZ –10 is designed to produce bright finish for zinc diecasting components. It brightens the zinc diecasting without etching the base metal and smoothens the component to produce glossy smooth finish.

OPERATING CONDITION

| CHROLITE MZ-10 | : 250 ml/ltr |
| Temperature    | : 60 –65ºC |
| Time           | : 15-45 Sec. |

BATH PREPARATION:

Fill the tank to half its volume and add the required amount of CHROLITE MZ –10 and stir to mix. Add water to make up the level and heat the bath up to 60 – 65 ºC

PROCESS CYCLE

Degreasing in FERROLEX D 15 (Optional)
Rinse
Dip in CHROLITE MZ – 10 solution. Agitate thoroughly to wet the entire surface
Rinse
Rinse
5% Caustic dip for bleaching
Rinse
Rinse
Dry

EQUIPMENT :

MS tank with PVC Lining or PVC PP tanks, heater

NOTE:

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